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World Leaders in Equipment and Technology for Hydraulic Tube Expansion

SLEEVEPRO EXPANSION DATA SHEET

DATE	CONTACT	PHONE
HYDRAULIC EXPANSION END USER		JOB #

SCOPE OF APPLICATION AND SPECIFICATIONS

NEW OR RETUBE	NUMBER OF EXPANSIONS	APPROXIMATE START DATE
TYPE OF UNIT:		
<input type="radio"/> <i>Heat Exchanger</i> <input type="radio"/> <i>Boiler</i> <input type="radio"/> <i>Condenser</i> <input type="radio"/> <i>Other (Describe):</i> <input type="radio"/> <i>Feedwater Heater</i>		

PARENT TUBES

MATERIAL	ACTUAL YIELD	ACTUAL TENSILE
O.D.	WALL THICKNESS/GAGE	WALL (CIRCLE ONE): <i>Avg. / Min. / Nominal</i>
ACTUAL TUBE I.D. MEASUREMENT	TYPE: <i>Seamless / Welded Drawn</i>	
U-BEND OR STRAIGHT	OVERALL LENGTH OF TUBE	
SETTING OF TUBE TO TUBESHEET PRIMARY FACE: <i>Recessed / Flush / Protruding</i>		
PITCH	HOLE PATTERN	
ARE THE TUBES TO BE WELDED TO THE TUBESHEET: <i>Yes / No</i>	<i>Seal / Strength</i>	HAVE TUBES BEEN PROPERLY ANNEALED: <i>Yes / No</i>

TUBESHEET

TOTAL THICKNESS	MATERIAL	ACTUAL YIELD	ACTUAL TENSILE
CLAD: <i>Yes / No</i>	THICKNESS	MATERIAL	
SHELL ATTACHED: <i>Yes / No</i>	PARTITION PLATE: <i>Yes / No</i>		
IF "YES" TO EITHER OF THE ABOVE: SHORTEST DISTANCE BETWEEN HOLE CENTER LINE AND SHELL/PLATE			

SLEEVE/LINER

LENGTH	MAT'L	TYPE (<i>Seamless, Welded Drawn, etc.</i>)
OVERALL LENGTH	WALL THICKNESS/GAGE	
INLET SHAPE (Straight Rolled, Flared, etc.)	OUTLET SHAPE (Straight, Chamfered, etc.)	

SPECIFICATIONS (IF APPLICABLE)

Please provide any available drawings, sketches, or blueprints, as well as performance requirements regarding working and test pressure of the vessel.

Drawings Supplied: *Yes / No*

Signature: _____ Date: _____